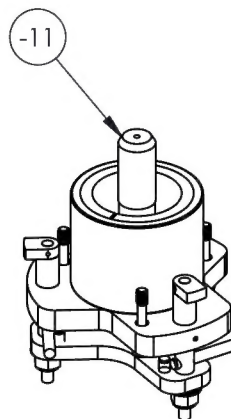
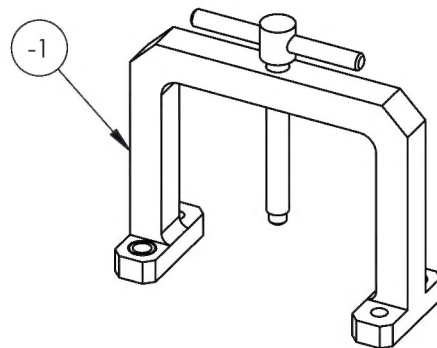


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/10/2016	RJC	JAG



ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		X		-1	1	STAND ASSEMBLY			2
		1		-3		STAND	6061		3
	X	1		-5		HANDLE WELDMENT			4
	1			-7		THREADED ROD	1018/1020 CR		5
	1			-9		HANDLE	1018/1020 CR		6
X				-11	1	HOLDER ASSEMBLY			7
1				-13		PLATE	1018/1020 CR		8
1				-15		STOP PLATE	1018/1020 CR		9
3				-17		BOLT	1018/1020 CR		10
3				-19		FOOT	1018/1020 CR		11
1				-21		PIN	6061		12
3				-23		BOLT	S.S.	M6X1 X 35mm (MCMaster-CARR #92290A334) MODIFIED	13
1				-25		TUBE	6061		14
1				-27		FOAM PAD	NEOPRENE FOAM	1/4 X 2-1/8 X 2-1/8 (MCMaster-CARR #8570K22) MODIFIED	15
	2	B/O		-29		DRILL BUSHING	STEEL	10mm I.D. X 15mm O.D. X 13mm (MCMaster-CARR #8486A419)	2
	1	B/O		-31		HELICAL INSERT	S.S.	M12 X 1.75 X 18mm INSTALLED (MCMaster-CARR #91732A266)	2
3		B/O		-33		DOWEL PIN	STEEL	Ø2 X 12mm (MCMaster-CARR #91595A029)	7
3		B/O		-35		DOWEL PIN	STEEL	Ø6 X 40mm (MCMaster-CARR #91595A476)	7
3		B/O		-37		SPRING PLUNGER	S.S.	#4-48 X 3/16 (MCMaster-CARR #3408A126)	7
3		B/O		-39		FLAT WASHER	STEEL	ØM8 (MCMaster-CARR #91166A270)	7
3		B/O		-41		NYLON-INSERT FLANGE LOCKNUT	STEEL	M8 X 1.25 (MCMaster-CARR #92461A400)	7
6		B/O		-43		DOWEL PIN	STEEL	M6 X 16mm (MCMaster-CARR #91595A446)	7
ASSY -11	ASSY -5	ASSY -1							

UNDER REVIEW
URF17-739 SAC

NOTE:
1. REF. AIRBUS T/N M632V3009129.
2. PART OF KIT RBEM632V3009103.



TITLE
SEAL HOLDER HAFTING TOOL

DWG NO. **RBEM632V3009129**

REV
1

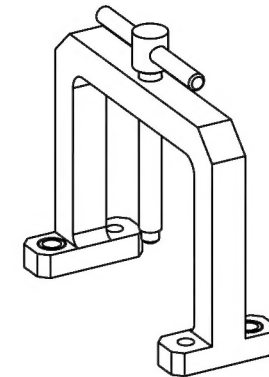
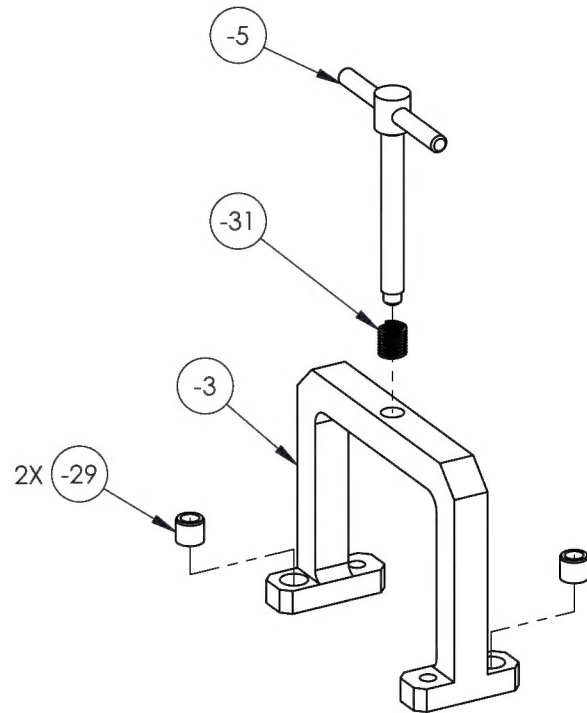
MAT'L		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ± 5°	
		.X ± .1 SURFACES = 125/	
DRAWN BY:	CLOUGH	1. BREAK ALL SHARP EDGES	
CHECKED:	DUERFELDT	.015 x 45° OR .015R	
OPPS APPR:	ANDERSON	2. DIMENSIONAL LIMITS APPLY	
QA APPR:	LINDSAY	AFTER PLATING	
APPROVED:	GILBERT	3. INTERPRET DIM AND TOL PER	
		ASME Y14.5M-2009	
SCALE	1:4	DATE	5/5/2016
		SHEET	1 OF 15

USED ON MODEL

H75

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				APPROVED



UNDER REVIEW
URF17-739 SAC

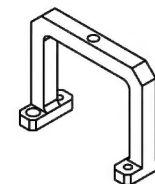
(-1)
STAND ASSEMBLY

DART AEROSPACE	
TITLE SEAL HOLDER HAFTING TOOL	
DWG NO. RBEM632V3009129-1	REV 1
MAT'L REAT TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° ✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:4	DATE 5/5/2016 SHEET 2 OF 15

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

Technical drawing of a mechanical part, likely a shaft or rod, showing dimensions and callouts:

- Top left: A triangle symbol with the number 2 inside, labeled "A.".
- Left end: A cross-section of a hexagonal nut or flange with a central hole.
- Dimension: A horizontal dimension line below the left end indicates a length of 3.268.
- Center: A cross-section of a hexagonal nut or flange with a central hole.
- Dimension: A horizontal dimension line below the center indicates a length of 2.53.
- Right end: A cross-section of a hexagonal nut or flange with a central hole.
- Dimension: A horizontal dimension line below the right end indicates a length of .80.
- Bottom right: Text indicating "INK STAMP T/N, S,N, 'MADE IN USA'".



Technical drawing of a U-shaped metal part. The drawing shows the part with dimensions and tolerances. The dimensions are: overall width 6.54, overall height 5.32, top flange thickness 2X .74, bottom flange thickness 2X .53, top flange width 2X .60 X 45°, top flange radius 2X R.39, bottom flange radius 2X R.24, and bottom flange width 2X .95. The drawing also shows a central slot with a width of .80 and a depth of .53.

Technical drawing of a mechanical part, likely a bracket or plate, showing dimensions and tolerances. The part has two main vertical sections connected by a horizontal section. The left section has two holes with a diameter of 0.352 inches, and the right section has two holes with a diameter of 0.5912 inches. The horizontal section has a width of 2.792 inches and a total length of 5.583 inches. The right section has a width of 1.512 inches and a hole diameter of 0.5912 inches. The part is made of a material with a tensile strength of 29,000 psi (P.F. -29). The drawing includes various dimension lines, arrows, and tolerances.

Dimensions and Tolerances:

- 8X .20 X 45° (Top edge chamfer)
- 2X ϕ .352 THRU ALL (Left section holes)
- 2X 2.792 (Horizontal section width)
- 2X 5.583 (Total length)
- 2X .76 (Right section hole diameter)
- 2X 1.512 (Right section width)
- 2X ϕ .5912 THRU ALL (Right section holes)
- P.F. -29 (Material specification)

③
STAND

UNDER REVIEW
URF17-739 SAC

1. DUAL FINISH:
1ST: CLEAR ANODIZE MIL-A-8625F TYPE II, CLASS I.
2ND: POWDER COAT YELLOW, FED #13538.

2 NO POWDER COAT THIS SURFACE.



TITLE SEAL HOLDER HAFTING TOOL

DWG NO.	RBEM632V3009129-3
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REV	1
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	USED ON MODEL
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	H175
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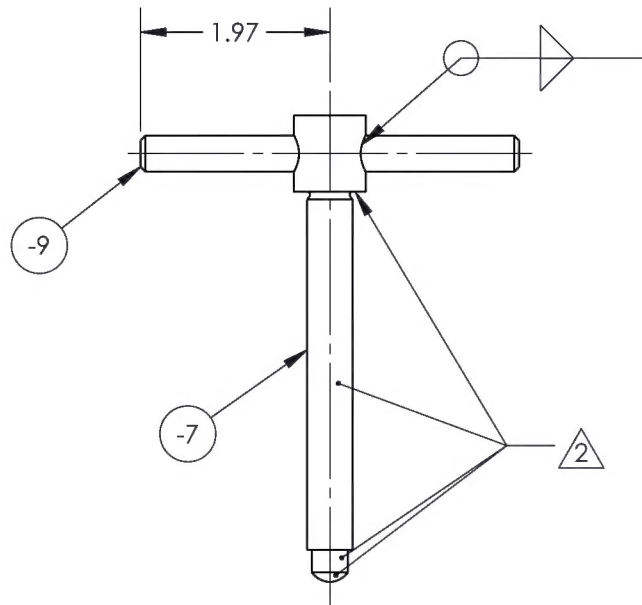
11175	
1/5/2018	SHEET 2 OF 15

5/5/2016 SHEET 3 OF 15

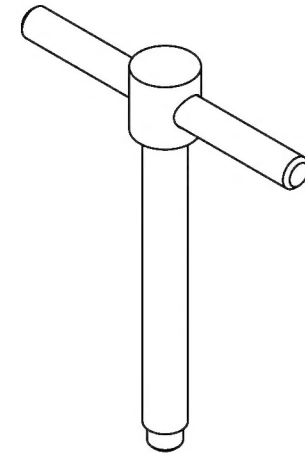
SHEET 3 OF 15

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				APPROVED



HANDLE WELDMENT

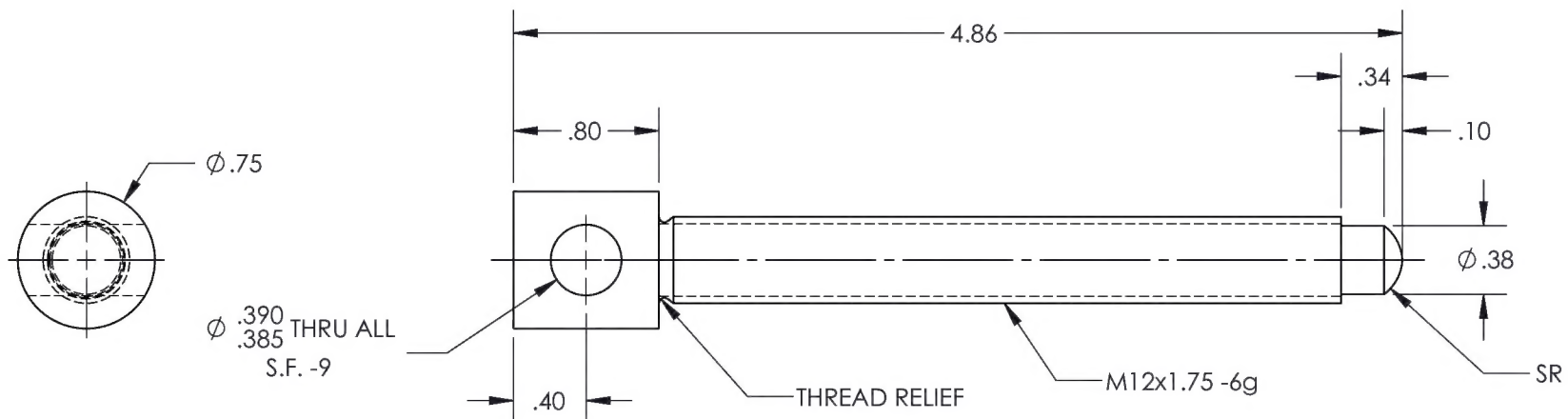
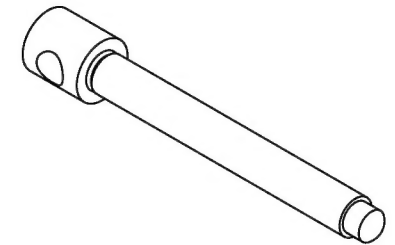


UNDER REVIEW
URF17-739 SAC

- NOTES:
- DUAL FINISH:
1ST: ZINC PLATE, ASTM B633 TYPE I SC2.
2ND: POWDER COAT YELLOW, FED #13538.
 - NO POWDER COAT THIS SURFACE.

DART AEROSPACE	
TITLE SEAL HOLDER HAFTING TOOL	
DWG NO. RBEM632V3009129-5	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° ✓
HEAT TREAT FINISH SEE NOTES 1 & 2	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
SPEC	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
DRAWN BY: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
CHECKED: DUERFELDT	USED ON MODEL
OPPS APPR: ANDERSON	H175
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 5/5/2016 SHEET 4 OF 15

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



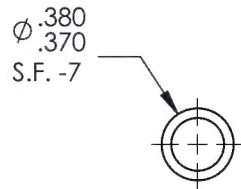
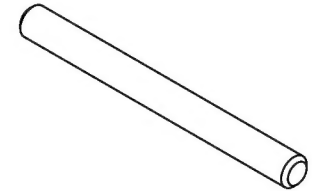
URF17-739 SAC



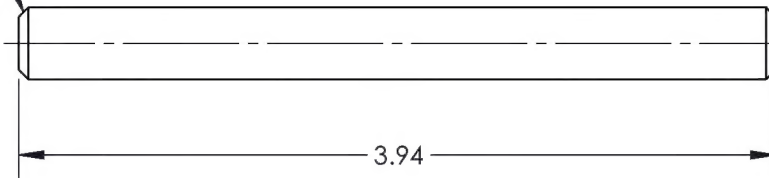
DWG NO.		RBEM632V3009129-7		REV 1	
MAT'L 1018/1020 CR		UNLESS OTHERWISE SPECIFIED			
HEAT TREAT		DIMENSIONS ARE IN INCHES			
FINISH SEE -5		.XXX ± .005 FRACTIONS ± 1/8			
		.XX ± .01 ANGLES ± 5°			
		.X ± .1 SURFACES = 125/✓			
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R			
DRAWN BY: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
CHECKED: DUERFELDT		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009			
OPPS APPR: ANDERSON		USED ON MODEL			
QA APPR: LINDSAY		175			
APPROVED: GILBERT					
SCALE 1:1		DATE 5/5/2016		SHEET 5 OF 15	

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			INITIAL
			APPROVED



2X .05 X 45°



UNDER REVIEW
URF17-739 SAC

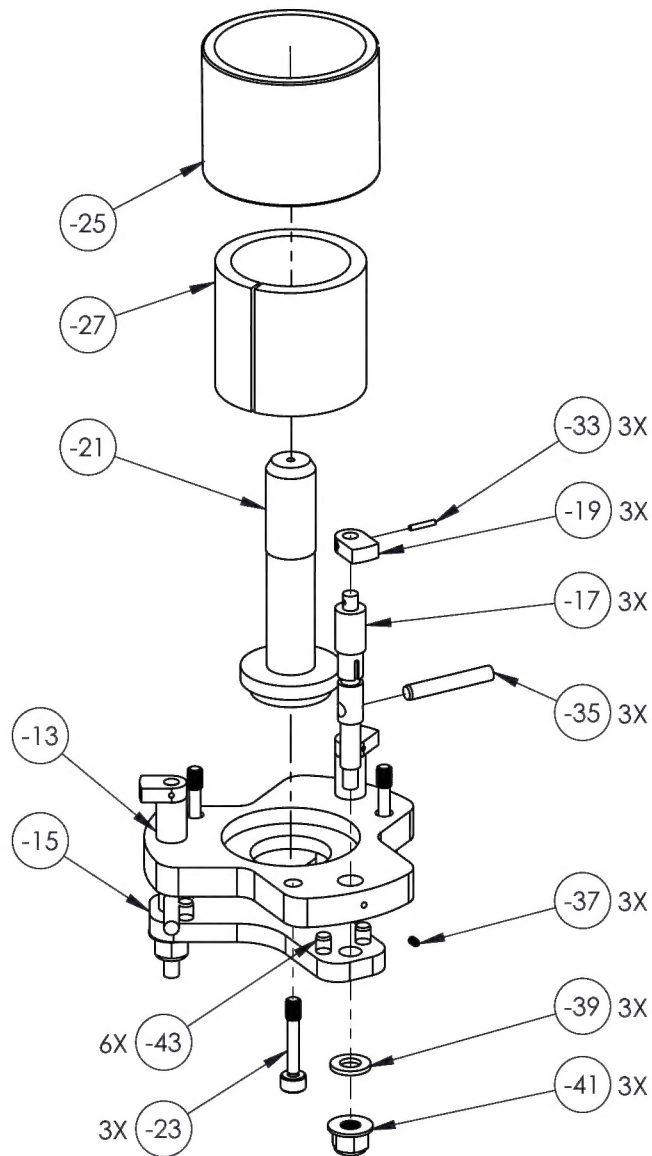
(-9)

HANDLE

DART AEROSPACE	
TITLE SEAL HOLDER HAFTING TOOL	
DWG NO. RBEM632V3009129-9	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -5	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:1	DATE 5/5/2016
	SHEET 6 OF 15

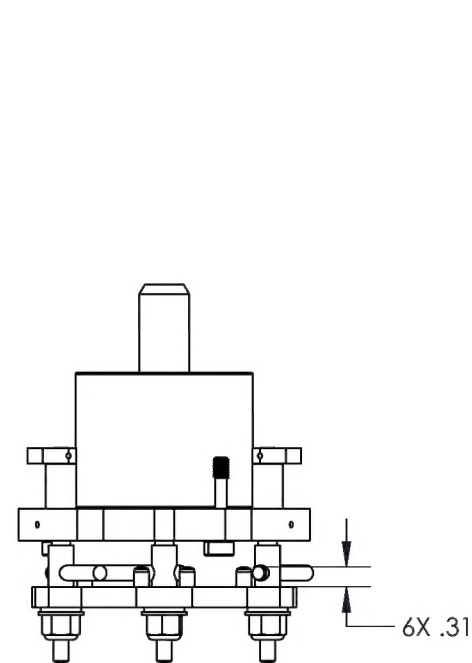
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(-11)

HOLDER ASSEMBLY

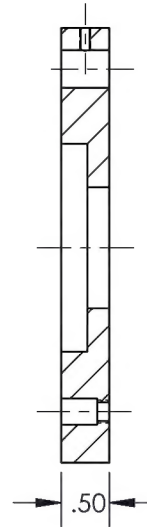
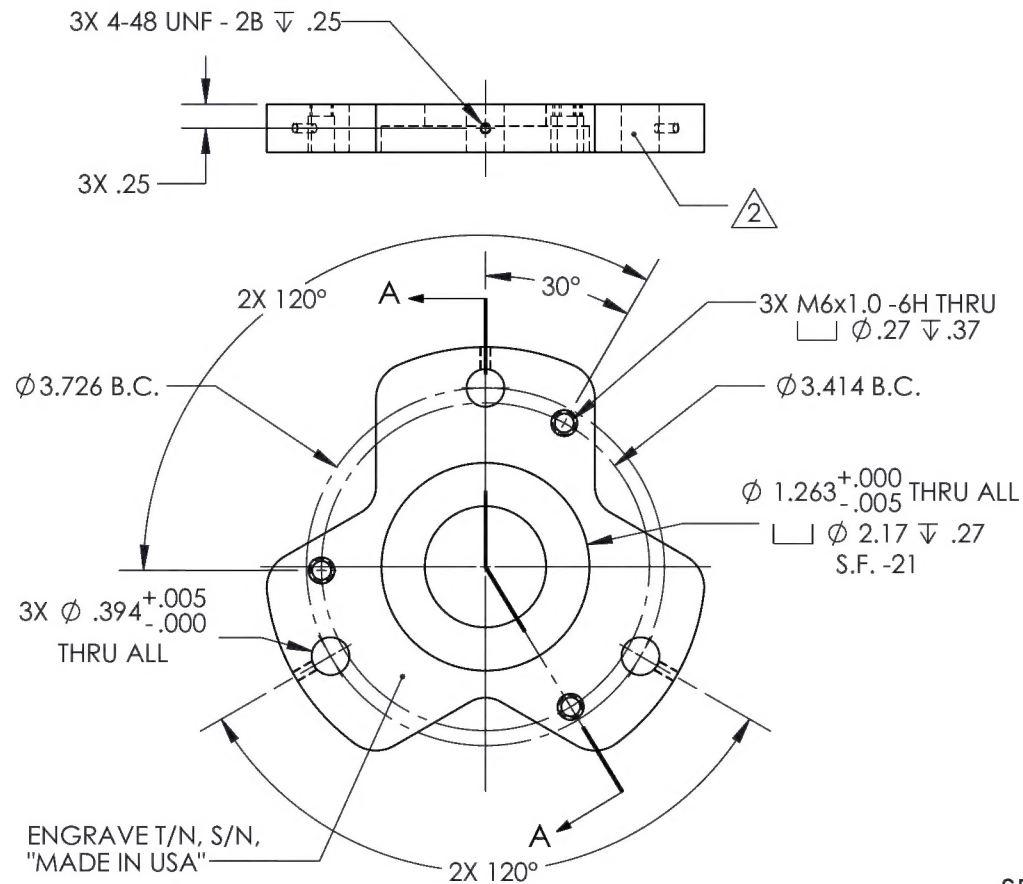


UNDER REVIEW
URF17-739 SAC

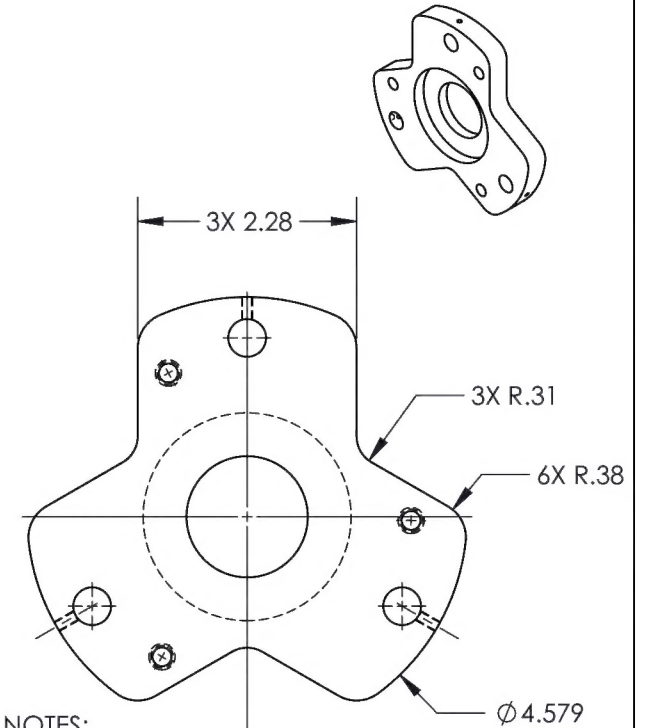
DART AEROSPACE	
TITLE: SEAL HOLDER HAFTING TOOL	
DWG NO.: RBEM632V3009129-11	REV 1
MAT'L _____ HEAT _____ TREAT _____ FINISH _____ SPEC _____	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	H175
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:3	DATE 5/6/2016
SHEET 7 OF 15	

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



SECTION A-A



- NOTES:
- DUAL FINISH:
1ST: ZINC PLATE, ASTM B633 TYPE I SC2.
2ND: POWDER COAT YELLOW, FED #13538.
 - POWDER COAT THIS SURFACE ONLY.

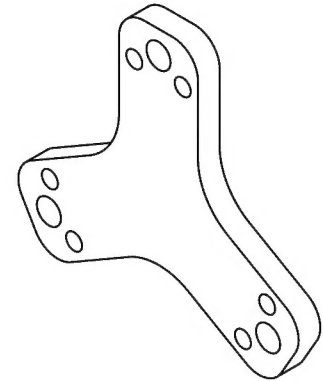
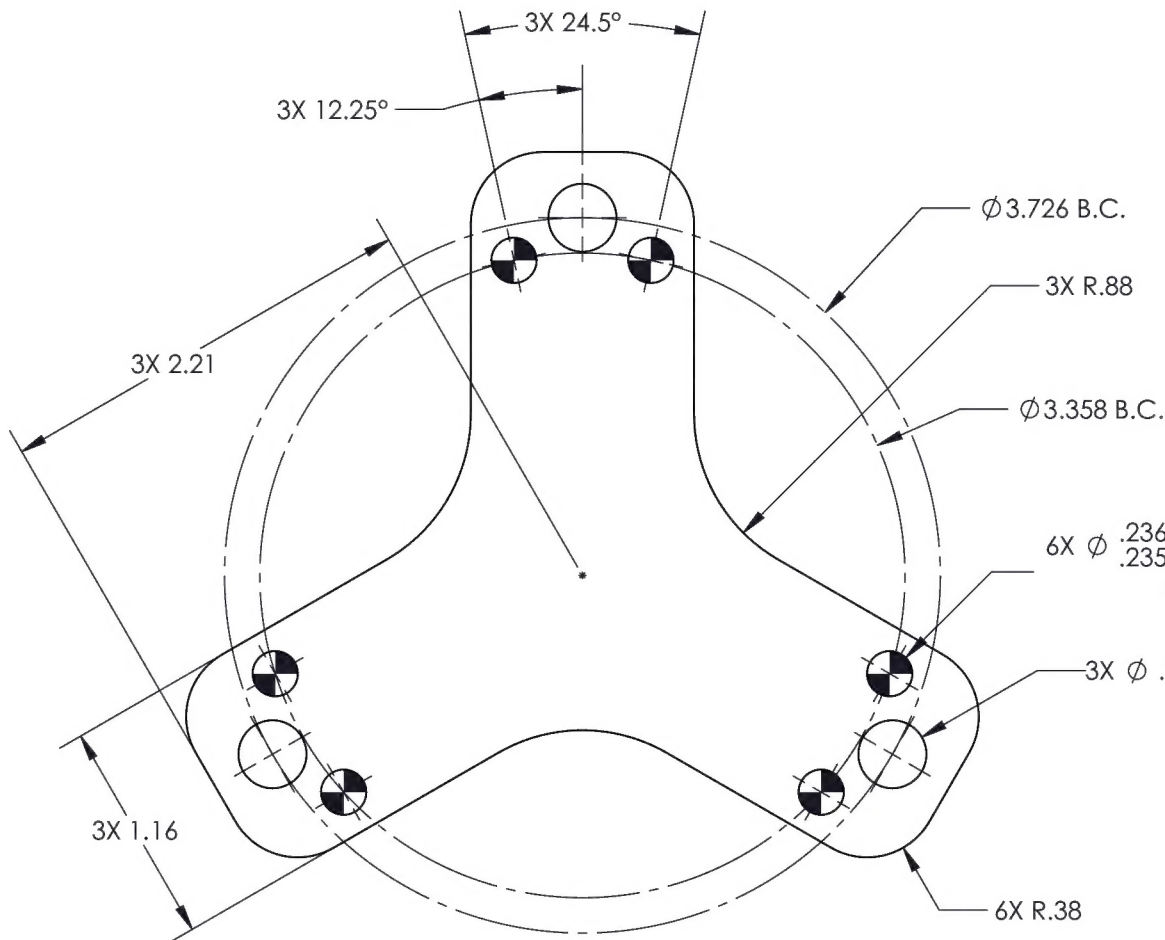
UNDER REVIEW
URF17-739 SAC

(13)
PLATE

DART AEROSPACE	
TITLE: SEAL HOLDER HAFTING TOOL	
DWG NO. RBEM632V3009129-13	REV 1
MAT'L 1018/1020 CR HEAT TREAT FINISH SEE NOTE 1 & 2 SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/8 .XX \pm .01 ANGLES \pm 5° .X \pm .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	USED ON MODEL
CHECKED: DUERFELDT	H175
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 5/5/2016
SHEET 8 OF 15	

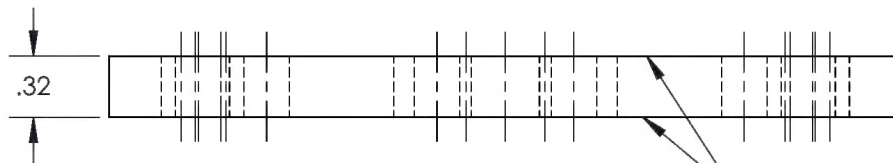
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REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



UNDER REVIEW
URF17-739 SAC

- NOTES:
- DUAL FINISH:
1ST: ZINC PLATE, ASTM B633 TYPE I SC2.
2ND: POWDER COAT YELLOW, FED #13538.
 - NO POWDER COAT THIS SURFACE.

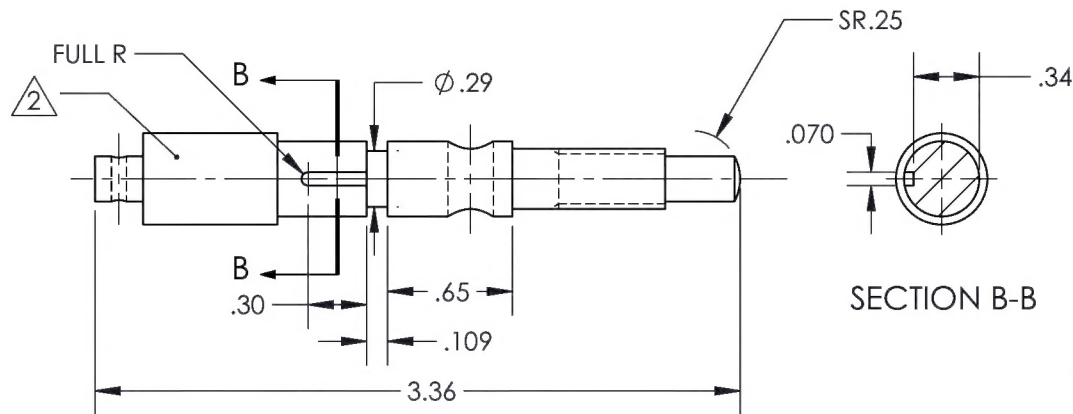
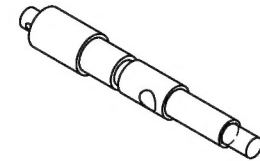
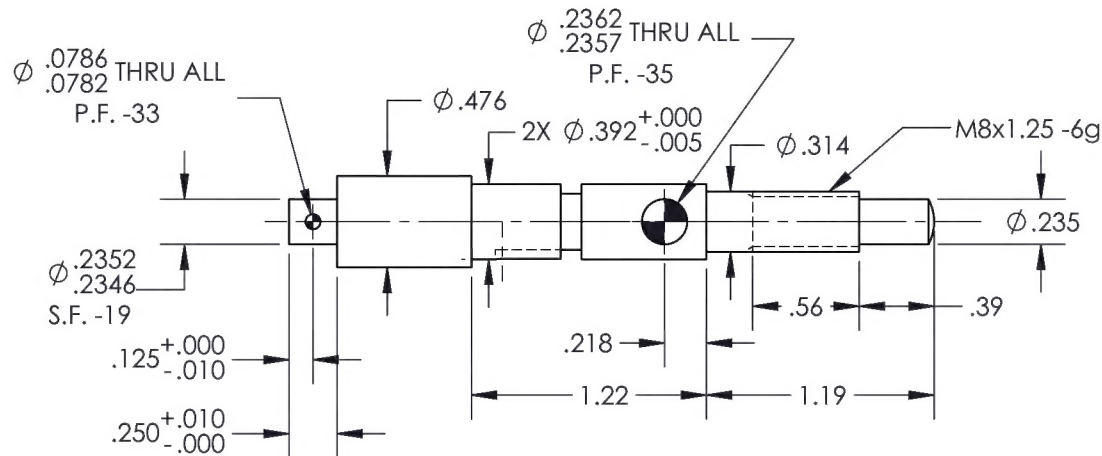


(-15)
STOP PLATE

DART AEROSPACE	
TITLE SEAL HOLDER HAFTING TOOL	
DWG NO. RBEM632V3009129-15	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT FINISH SEE NOTE 1 & 2	.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	H175
APPROVED: GILBERT	
SCALE 1:1	DATE 5/5/2016 SHEET 9 OF 15

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			INITIAL
			APPROVED



UNDER REVIEW
URF17-739 SAC

NOTES:

- DUAL FINISH:
1ST: ZINC PLATE, ASTM B633 TYPE I SC2.
2ND: POWDER COAT YELLOW, FED #13538.

2 POWDER COAT THIS SURFACE ONLY.

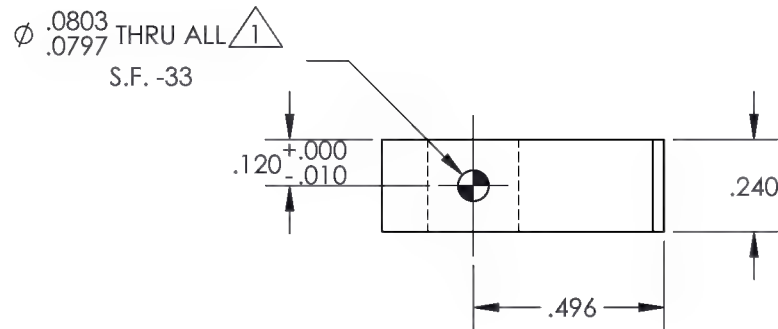
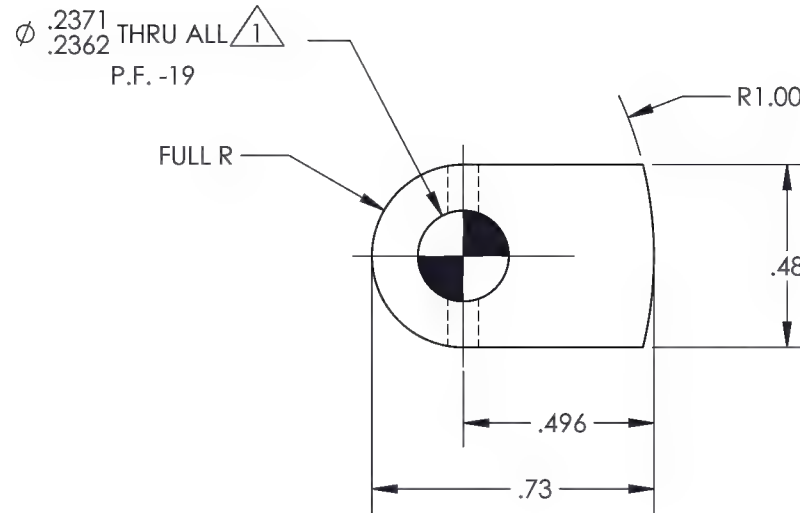


TITLE		SEAL HOLDER HAFTING TOOL	
DWG NO.		RBEM632V3009129-17	
REV		1	
MAT'L		1018/1020 CR	
TREAT		SEE NOTE 1 & 2	
FINISH		SEE NOTE 1 & 2	
SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125	
DRAWN BY:		DUERFELDT	
CHECKED:		DUERFELDT	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT	
SCALE		1:1	
DATE		5/5/2016	
SHEET		10 OF 15	

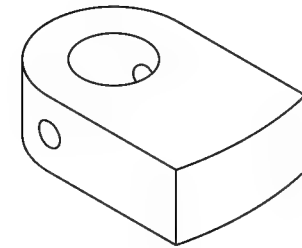
(-17)
BOLT

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-19)
FOOT



UNDER REVIEW
URF17-739 SAC

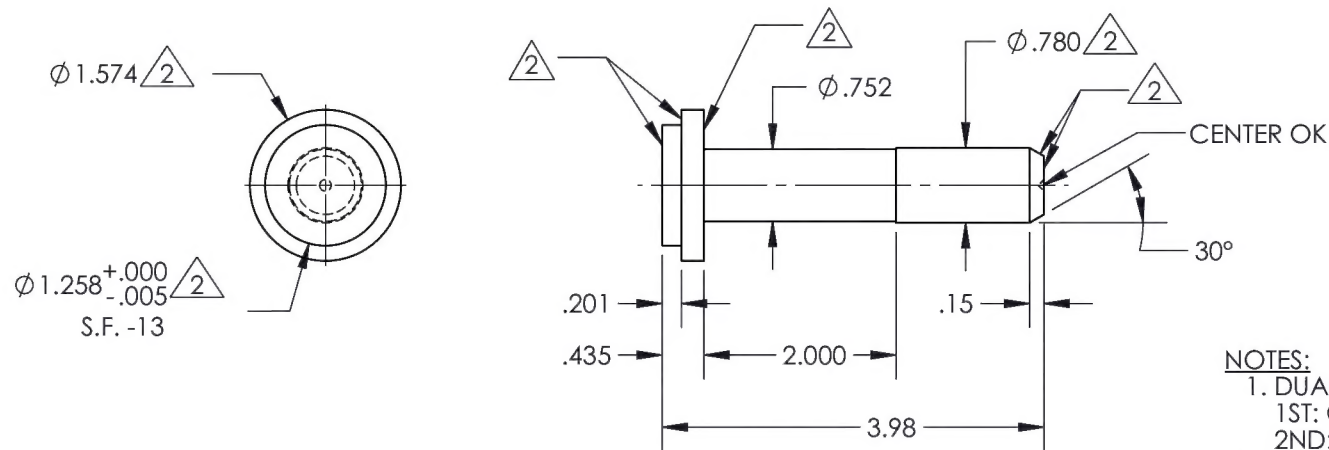
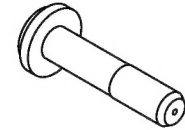
NOTE:

1 NO POWDER COAT THIS SURFACE.

DART AEROSPACE	
TITLE SEAL HOLDER HAFTING TOOL	
DWG NO. RBEM632V3009129-19	REV 1
MAT'L 1018/1020 CR TREAT FINISH POWDER COAT YELLOW SPEC FED #13538	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	USED ON MODEL
CHECKED: DUERFELDT	H175
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 2:1	DATE 5/5/2016
SHEET 11 OF 15	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



UNDER REVIEW
URF17-739 SAC

NOTES:

- DUAL FINISH:
1ST: CLEAR ANODIZE MIL-A-8625F TYPE II, CLASS I.
2ND: POWDER COAT YELLOW, FED #13538.

2 NO POWDER COAT THIS SURFACE.



TITLE
SEAL HOLDER HAFTING TOOL

DWG NO. **RBEM632V3009129-21**

REV
1

MAT'L 6061

HEAT TREAT
FINISH SEE NOTES 1 & 2

SPEC

DRAWN BY: CLOUGH

CHECKED: DUERFELDT

OPPS APPR: ANDERSON

QA APPR: LINDSAY

APPROVED: GILBERT

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± .5°
.X ± .1 SURFACES = 125°

- BREAK ALL SHARP EDGES
.015 x 45° OR .015R
- DIMENSIONAL LIMITS APPLY
AFTER PLATING
- INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL

H175

SCALE 1:2

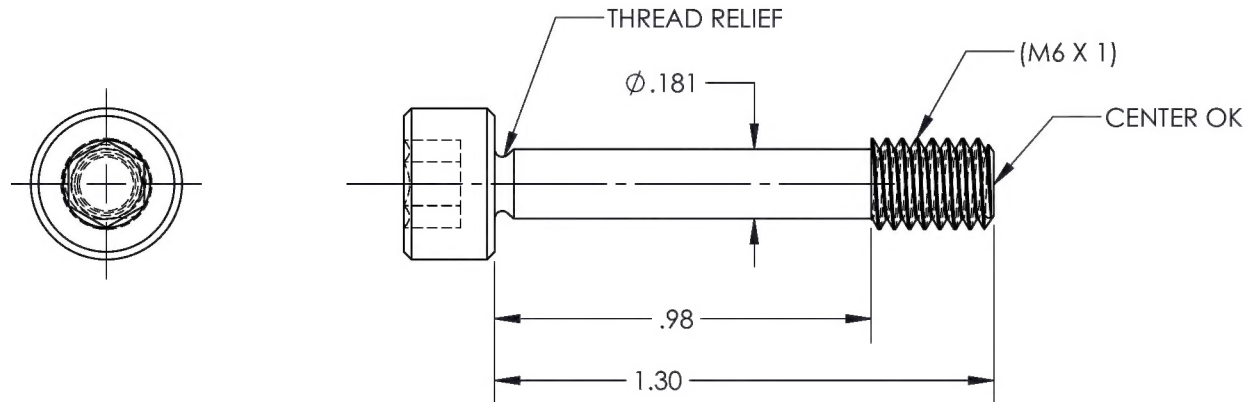
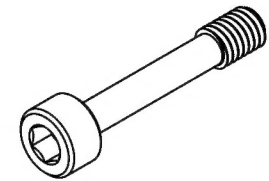
DATE 5/5/2016

SHEET 12 OF 15

(-21)
PIN

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



UNDER REVIEW

URF17-739 SAC

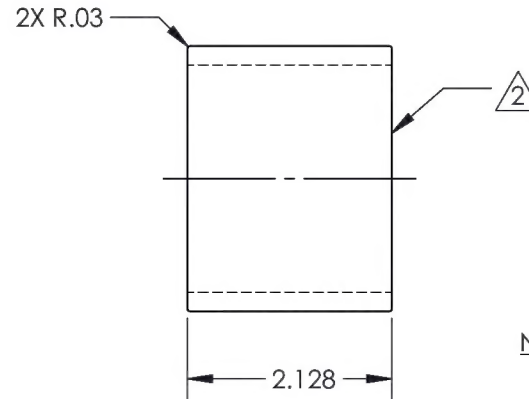
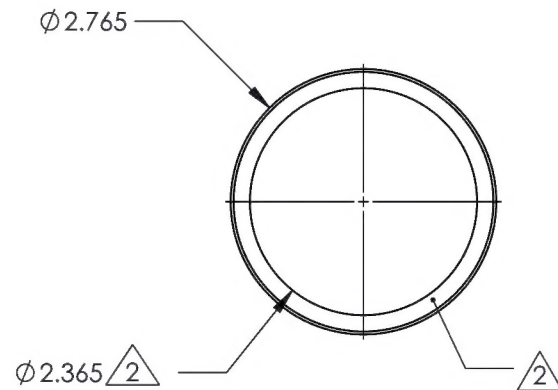
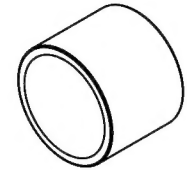
(-23)

BOLT

DART AEROSPACE	
TITLE SEAL HOLDER HAFTING TOOL	
DWG NO. RBEM632V3009129-23	REV 1
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 2:1	DATE 5/5/2016
	SHEET 13 OF 15

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



UNDER REVIEW
URF17-739 SAC

NOTES:

1. DUAL FINISH:
1ST: CLEAR ANODIZE MIL-A-8625F TYPE II, CLASS I.
2ND: POWDER COAT YELLOW, FED #13538.

2 NO POWDER COAT THIS SURFACE.

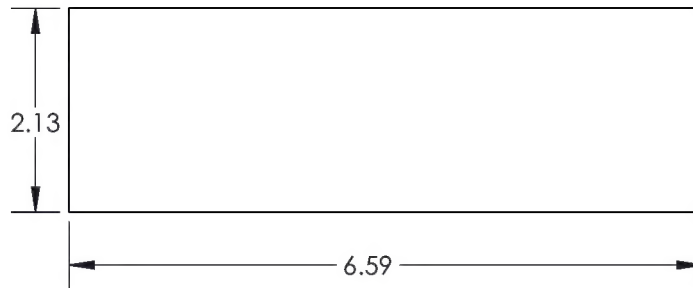
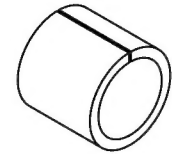
(-25)

TUBE

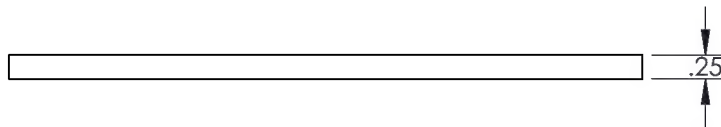
DART AEROSPACE	
TITLE SEAL HOLDER HAFTING TOOL	
DWG NO. RBEM632V3009129-25	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE NOTES 1 & 2	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 5/5/2016	USED ON MODEL
SHEET 14 OF 15	H175

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



FLAT PATTERN



(-27)

FOAM PAD

UNDER REVIEW

URF17-739 SAC

TITLE SEAL HOLDER HAFTING TOOL	
DWG NO. RBEM632V3009129-27	REV 1
MAT'L NEOPRENE FOAM	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:2	DATE 5/5/2016
	SHEET 15 OF 15